



承插焊管件 (一) Socket Welding Fittings  
GB/T 14383、SH3410、ASME B16.11

公称口径 Nominal Pipe Size		承插孔深 度 Depth of Socket	壁 厚 Wall Thickness			中心至承插孔底 Center to Bottom of Socket					
						A					
		J min	C min			90° 弯头、三通、四通 90° Elbow, Tee, Cross			45° 弯头 45° Elbow		
DN	NPS		SCH80 3000	SCH160 6000	XXS 9000	SCH80 3000	SCH160 6000	XXS 9000	SCH80 3000	SCH160 6000	XXS 9000
6	1/8	10	3.2	3.5	—	11	11	—	8	8	—
8	1/4	10	3.3	4.0	—	11	14	—	8	8	—
10	3/8	10	4.0	4.4	—	14	16	—	8	11	—
15	1/2	10	4.5	6.0	9.5	16	19	25	11	13	16
20	3/4	13	5.0	7.0	10.0	19	22	28	13	14	19
25	1	13	5.6	8.0	11.5	22	27	32	14	18	21
32	1 1/4	13	6.3	8.0	12.0	27	32	35	18	21	22
40	1 1/2	13	6.4	9.0	13.0	32	38	38	21	25	25
50	2	16	7.0	11.0	14.0	38	41	54	25	29	28
65	2 1/2	16	8.9	12.5	—	41	57	—	29	32	—
80	3	16	10.0	13.8	—	57	64	—	32	35	—
100	4	19	10.0	—	—	67	—	—	41	—	—